IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of:

BYRNES, et al.

Serial No. 10/660,411

Filed: September 10, 2003

For: Reduced Abrasion Shoe

Examiner: not yet assigned

Art Unit: 3728

PETITION UNDER 37 C.F.R. § 1.47(a) REQUESTING WAIVER OF SIGNATURES BY MS. TRACY BYRNES AND MR. SEAN SULLIVAN

Mail Stop: Missing Parts Commissioner of Patents P.O. Box 1450 Alexandria, VA 22313

Sir:

Applicant hereby petitions the Commissioner to accept the declaration submitted by the assignee applicant and to waive the requirement that Ms. Tracy Byrnes and Mr. Sean Sullivan sign the declaration in this case. As demonstrated by the below facts, Ms. Byrnes and Mr. Sullivan had an employer/employee relationship with the assignee applicant, acknowledged the assignee applicant's ownership of the inventions, and have refused to sign the declaration despite an obligations to do so. The assignee applicant has made a diligent effort to obtain Ms. Byrnes's and Mr. Sullivan's signatures.

A check in the amount of \$130.00 is enclosed for consideration of this petition. Please charge Deposit Account No. 08-2623 for any others fees that may be required for consideration of this petition.

130.00 OP

02/05/2004 RHEBRAHT 00000054 10660411

FACTS IN SUPPORT

The below factual account is based on actual knowledge to those facts performed by the agent and information and belief to those performed by others.

- 1. On September 10, 2003, the assignee applicant caused to be filed United States

 Patent Application Serial Number 10/660,411. This application was caused to

 be filed in view of a potential loss of rights relating to an associated product

 release date. The loss of rights would have caused irreparable harm to the

 assignee applicant.
- 2. Mark Kerns, a product manager relating to the invention, reviewed the application as the actual inventors were not available. Mr. Kerns reviewed the application under the supervision of Mr. Jerry Edwards, the president of the assignee applicant. Mr. Edwards has also reviewed the application as evidenced by the declaration signed by Mr. Edwards.
- 3. On September 19, 2003, a copy of the filed application including the drawings was mailed to Ms. Bynres at her last known address by certified mail, #7001 0320 0005 8119 9826, a copy of which is attached to this petition. (See Exhibit A)
- 4. The United States Post Office forwarded the certified mail to Ms. Bynres's new residence (which address is currently unknown to us).
- 5. Ms. Byrnes received and signed for the certified mail on September 29, 2003, a copy of the signed receipt is attached to this petition also. (See Exhibit B)
- 6. The correspondence requested that Ms. Byrnes review the application and requested she sign the declaration if she believed she was an inventor of the

subject matter claimed by the application.

- 7. The correspondence also requested that Ms. Byrnes contact the undersigned and/or return the signed declaration no later than October 31, 2003.
- 8. At this time, neither the assignee applicant nor the undersigned attorney have received any correspondence from Ms. Byrnes relating to signing the declaration.
- 9. Ms. Byrnes last known address was 1286 Banner Circle, Erie, CO 80516.
- 10. September 19, 2003, a copy of the filed application including the drawings was mailed to Mr. Sullivan at his last known address by certified mail, #7001 0320 0005 8119 9819, a copy of which is attached to this petition. (See Exhibit C)
- 11. The United States Post Office forwarded the certified mail to Mr. Sullivan's new residence (which address is currently unknown to us).
- 12. Mr. Sullivan received and signed for the certified mail on September 26, 2003, a copy of the signed receipt is attached to this petition also. (See Exhibit D)
- 13. The correspondence requested that Mr. Sullivan review the application and requested he sign the declaration if he believed he was an inventor of the subject matter claimed by the application.
- 14. The correspondence also requested that Mr. Sullivan contact the undersigned and/or return the signed declaration no later than October 31, 2003.
- 15. At this time, neither the assignee applicant nor the undersigned attorney have received any correspondence from Mr. Sullivan relating to signing the declaration.
- 16. Mr. Sullivan's last known address was 843 Racquet Lane, Boulder, CO 80303.

During the invention of the subject matter of the present patent application,Ms. Byrnes and Mr. Sullivan were employees of the assignee applicant.

- 18. Mr. Jerry Edwards, who is the president of the assignee applicant, has signed the declaration on behalf of the assignee applicant and attested that the inventors were employed by the assignee applicant at the time of invention of the present patent application.
- 19. Attached to the correspondence sent to the inventors (see paragraphs 3 and 10) was an employment agreement signed by the respective inventors acknowledging that any work or products belong to and will remain the company's property. (See paragraph 4 of the agreements). (See Exhibit E)
- 20. The employment agreement was supplemented by DashAmerica, Inc.'s employee handbook, the relevant portion of which is attached hereto.

 Paragraph 6 of the submitted portion states: "The Employee acknowledges that during his or her testing for the Corporation, he or she may make, develop, or conceive inventions, discoveries, concepts, ideas, information and improvements, either patentable or not, arising out of such engagement and which relate to or are useful in the business or activities in which the Corporation is or may become engaged, and which may or may not also constitute confidential information ("Improvements"). Employee agrees to disclose promptly to the Corporation, any Improvements that Employee may make, develop, or conceive arising out of his or her engagement by the Corporation. All such Improvements shall be and remain the property of the Corporation. Employee hereby assigns (and agrees to assign) to the

Corporation all his or her right, title, and interest in such Improvements ..." (See Exhibit F)

Because the deadline to file a response to the Notification of Missing 21. Requirements expires on February 2, 2004, it is respectfully requested that inventor signatures be waived and the declaration by the assignee applicant be accepted.

Therefore, it is respectfully requested that this petition be granted.

Signed this 30 day of January 2004.

Respectfully submitted,

Brian Kinnear, Reg. No. 43,717

Holland & Hart LLP 555 17th Street, Suite 2700

Denver, CO 80202

Telephone: (303) 295-8000 Facsimile: (303) 295-8261

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TELEPHONE (303) 295-8000 FACSIMILE (303) 295-8261 www.hollandhart.com

Brian P. Kinnear (303) 295-8170 (303) 295-8261 Fax bkinnear@hollandhart.com

September 19, 2003

VIA CERTIFIED MAIL/RETURN RECEIPT REQUESTED

Ms. Tracy Byrnes 1286 Banner Circle Erie, CO 80516

Re:

Newly Filed United States Patent Application Titled: REDUCED SKIN ABRAISON SHOE

H&H Ref.: 35693.830003.US0

Dear Ms. Byrnes:

Holland & Hart LLP represents DashAmerica, Inc d/b/a Pearl Izumi in intellectual property matters. Recently, we filed a patent application for Pearl Izumi relating to a reduced skin abrasion shoe. In particular, the patent application related to running shoes having a tongue connected to the upper by an external seam, a full linear with a seam about the mid-sole, and a heat fused patch.

As a condition of your employment with Pearl Izumi, you entered an Agreement on July 5, 2001, a copy of which is enclosed (the "Agreement"). Paragraph four of the Agreement states "that all work and products I may create or develop during work hours for the company or using the company's premises or any of its equipment or supplies, are work made for hire that belongs to the company and will remain the company's property." Thus, you have already acknowledged that Pearl Izumi owns the entire right, title, and interest in the reduced skin abrasion shoe invention.

Even though Pearl Izumi owns the invention pursuant to the Agreement, in the United States, the inventors of an invention for which a patent application is filed should sign a declaration that they are the original, first and joint (or sole) inventors of a claimed invention. Pearl Izumi believes you may be an inventor of one or more aspects of the above-referenced patent application.

Thus, in accordance with your obligations, please review the attached patent application, and if you believe you are an inventor, please sign the declaration where indicated and return the same to me in the enclosed overnight

HOLLAND & HART LLP

Ms. Tracy-Byrnes September 19, 2003 Page 2

envelope. If you do not believe you are an inventor, please let me know as soon as possible.

Also included with this correspondence is an assignment of the invention contained in the patent application to Pearl Izumi. This assignment formalizes your obligation to assign the invention to Pearl Izumi and is in accordance with paragraph four of the Agreement. Please execute the assignment were indicated and return the same to me in the enclosed overnight envelope as well.

We request that you review the patent application, and execute the declaration and assignment as soon as possible, but in no event later than October 31, 2003. If we have not received the executed documents by October 31, 2003, we will assume you are refusing to sign the documents. If you refuse to sign the documents, we will proceed with this patent application by requesting that the Patent Office waive the requirements that you sign, which requests are normally granted.

If you have any questions regarding the above, we would be happy to answer them for you. Thank you for your cooperation and prompt attention to this matter.

Sincerely.

Brian P. Kinnear for Holland & Hart LLP

Enclosures

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COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

DECLARATION:

As the below named inventors, we hereby declare that:

Our residences, post office addresses and citizenships are as stated below next to our names.

We believe we are original, first and joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled REDUCED SKIN ABRASION SHOE, the specification of which is filed herewith, and attorney docket number 35693.830003.US0.

The persons named as inventors in this application are TRACY BYRNES and SEAN SULLIVAN.

We hereby state that we have reviewed and understand the contents of the above-identified specification, including the claims.

We acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56. If this application is identified above as a continuation-in-part application above, we acknowledge the duty to disclose to the Office all information known to us to be material to patentability as defined in §1.56 which became available between the filing date of the prior application and the filing date of this continuation-in-part application.

No prior foreign application for patent or inventors' certificate has been filed.

Priority claim is made.

Application No.	Filing Date	Status

POWER OF ATTORNEY:

As named inventor, I hereby appoint Brian P. Kinnear, Reg. No. 43,717, Francis A. Sirr, Reg. No. 17,265, Chris Kulish, Reg. No. 33,056, L. Grant Foster, Reg. No. 33,236, Trent

Baker, Reg. No. 46,534, James R. Farmer, Reg. No. 47,555, Thomas Osborne, Reg. No. 39,796; and Christopher Wight, Reg. No. 31,680; to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. Send all correspondence to: Brian Kinnear, HOLLAND & HART LLP, 555 17th Street, Suite 3200, Denver, Colorado 80202-3979, and direct telephone calls to Brian Kinnear, telephone number 303-295-8170.

We hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true, and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Tracy Byrnes

Inventor's Signature:	
Date:	
Residence: (City, State and/or Country)	
Citizenship:	USA
Post Address Office:	(same as above)
Inventor's Full Name:	Sean Sullivan
Inventor's Signature:	
Date:	
Residence: (City, State and/or Country)	
Citizenship:	USA

§ 1.56 duty to disclose information material to patentability.

Inventor's Full Name:

Post Address Office:

(a) A patent by its very nature is affected with a public interest. The public interest is best served, and the most effective patent examination occurs when, at the

(same as above)

time an application is being examined, the Office is aware of and evaluates the teachings of all information material to patentability. Each individual associated with the filing and prosecution of a patent application has a duty of candor and good faith in dealing with the Office, which includes a duty to disclose to the Office all information known to that individual to be material to patentability as defined in this section. The duty to disclose information exists with respect to each pending claim until the claim is cancelled or withdrawn from consideration, or the application becomes abandoned. Information material to the patentability of a claim that is cancelled or withdrawn from consideration need not be submitted if the information is not material to the patentability of any claim remaining under consideration in the application. There is no duty to submit information which is not material to the patentability of any existing claim. The duty to disclose all information known to be material to patentability is deemed to be satisfied if all information known to be material to patentability of any claim issued in a patent was cited by the Office or submitted to the Office in the manner prescribed by §§ 1.97(b)-(d) and 1.98. However, no patent will be granted on an application in connection with which fraud on the Office was practiced or attempted or the duty of disclosure was violated through bad faith or intentional misconduct. The office encourages applicants to carefully examine:

- (1) prior art cited in search reports of a foreign patent office in a counterpart application, and
- (2) the closest information over which individuals associated with the filing or prosecution of a patent application believe any pending claim patentably defines, to make sure that any material information contained therein is disclosed to the Office.
- (b) Under this section, information is material to patentability when it is not cumulative to information already of record or being made of record in the application, and
- (1) It establishes, by itself or in combination with other information, a *prima* facie case of unpatentability of a claim; or
 - (2) It refutes, or is inconsistent with, a position the applicant takes in:
- (i) Opposing an argument of unpatentability relied on by the Office, or
 - (ii) Asserting an argument of patentability.

A prima facie case of unpatentability is established when the information compels a conclusion that a claim is unpatentable under the preponderance of evidence, burden-of-proof standard, giving each term in the claim its broadest reasonable construction

consistent with the specification, and before any consideration is given to evidence which may be submitted in an attempt to establish a contrary conclusion of patentability.

- (c) Individuals associated with the filing or prosecution of a patent application within the meaning of this section are:
 - (1) Each inventor named in the application;
 - (2) Each attorney or agent who prepares or prosecutes the application; and
- (3) Each other person who is substantively involved in the preparation or prosecution of the application and who is associated with the inventor, with the assignee or with anyone to whom there is an obligation to assign the application.
- (d) Individuals other than the attorney, agent or inventor may comply with this section by disclosing information to the attorney, agent or inventor.

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ASSIGNMENT

WHEREAS, we Tracy BYRNES and Sean SULLIVAN, have made a certain new and useful invention relating to REDUCED SKIN ABRASION SHOE, for which we have made application for Letters Patent of the United States, said application being identified as Attorney Docket No. 35693.830003.US0;

WHEREAS, DashAmerica Inc. (hereinafter "Assignee"), a ______
corporation, whose post office address is 620 Compton Street, Broomfield, Colorado 80020, is desirous of acquiring the entire interest in and to said invention, said application, and the Letters Patent to be obtained therefor;

NOW THEREFORE, for valuable consideration, receipt and adequacy of which is hereby acknowledged, we have sold, assigned, and set over, and do hereby sell, assign, and set over, unto the Assignee and said Assignee's legal representatives, successors, and assigns, the entire right, title, and interest in and to said invention, said application, and the Letters Patent, both foreign and domestic, that may or shall issue thereon; and we do hereby authorize and request the Commissioner of Patents and Trademarks to issue said Letters Patent to the above-mentioned Assignee, consistent with the terms of this Assignment.

UPON SAID CONSIDERATION, we do hereby covenant and agree with the said

Assignee that we will not execute any writing or do any act whatsoever conflicting with these
presents, and that we will, at any time upon request, without further or additional
consideration, but at the expense of the said assignee, execute such additional assignments
and other writings and do such additional acts as said Assignee may deem necessary or
desirable to perfect the Assignee's enjoyment of this grant, and render all necessary assistance
in making application for and obtaining original, divisional, continuation, continuation-in-

part, renewal, continuing, reissued or extended Letters Patent of the United States, or of any and all foreign countries, on said invention, and in enforcing any rights or chose in action accruing as a result of such applications or patents, by giving testimony in any proceedings or transactions involving such applications or patents, and by executing preliminary statements and other affidavits, it being understood that the foregoing covenant and agreement shall bind, and inure to the benefit of, the assigns and legal representatives of both parties.

IN WITNESS WHEREOF, and having read this entire document including all prior pages, we have hereunto set our hands and affixed our seals on the date hereinafter set forth.

Date:		
	Tracy BYRNES	
Date:		
	Sean SULLIVAN	

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of:

Tracy Byrnes et al.

Examiner:

Serial No.

Art Unit:

Filed: HEREWITH

For: REDUCED SKIN ABRASION SHOE

CERTIFICATE OF MAILING BY EXPRESS MAIL

Mail Stop: PATENT APPLICATION

Commissioner for Patents

P.O. Box 1450

Alexandria, VA 22313-1450

Sir:

The undersigned hereby certifies that the enclosed

- 1. Utility Patent Application Transmittal;
- 2. Specification, Claims and Abstract;
- 3. 3 Sheets of Drawings;
- 4. Fee Transmittal for FY 2003;
- 5. Check in the Amount of \$417.00;
- 6. Certificate of Mailing by Express Mail; and

7. Return Card,

relating to the above application, were deposited as "Express Mail," Mailing Label No. EV269463184US with the United States Postal Service, addressed to Commissioner for Patents, Mail Stop: PATENT APPLICATION, P.O. Box 1450, Alexandria, VA 22313, on this September /6, 2003.

September 16, 2003

Mailer

September 10, 2003

Brian P. Kinnear, Reg. No. 43,717

HOLLAND & HART LLP 555-17th Street, Suite 3200

Post Office Box 8749 Denver, Colorado 80202

Telephone: (303) 295-8170 Facsimile: (303) 295-8261

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	NSMITTAL	Title	REDL	ICED SKIN	ABRASION	SHOE	
• • • • •	nal applications under 37 CFR 1 53(b))	Ехр	ress Mail I	abel No.	EV269463	184US	
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18. If a CONTINUING or in an Application Data S Continuation				isite informati		n a prelimina	y amendment,
Prior application inform For CONTINUATION or DIV	Continuation Divisional Continuation-in-part (CIP) of prior application No.: Prior application information: Examiner Group Art Unit: For CONTINUATION or DIVISIONAL APPS only: The entire disclosure of the prior application, from which an oath or declaration is supplied under 80x 5b, is considered a part of the disclosure of the accompanying continuation or divisional application and is hereby incorporated by reference. The incorporation can only be relied upon when a portion has been inadvertently omitted from the submitted application parts. 19. CORRESPONDENCE ADDRESS						s supplied under ted by reference.
Customer Number or E			6582		or 🗆	Corresponde	ence address below
Name	Brian P. Kinnear						
	Holland & Hart						
Address	555 17 th Street, Suite 3200						
City	Denver		State	Colorado		Zip Code	80202
Country	USA	Tele	ephone	303-295-8	3170 Fax	303-	295-8000
Name (Print/Type)	Brian P. Kinnear	/	Reg		o. (Attorney/A	T	43,717
Signature Burden Hour Statement: Th	is form is estimated to take 0.2 hours to com	plete.	Time will varv		Date on the needs of t	Septem he individual	

burden mour statement: This form is estimated to take 0.2 hours to complete. Time will vary depending upon the needs of the individual case. Any comments on the amount of time you are required to complete this form should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, Washington, D.C. 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Assistant Commissioner for Patents, Box Patent Application, Washington, DC 20231. 3129286_1.DOC

Complete if Known

PTO/SB/17 (11-01)
Approved for use through 10/31/2002. OMB 0551-0032
U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE
Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of Information unless it displays a valid OMB control number

FEE TRANSMITTAL	Complete if Known					
	Application Number					
FOR FY 2003	Filing Date Herewith					
Patent fees are subject to annual revision	First Named Inventor Tracy Byrnes et al.					
	Examiner Name not yet assigned					
	Group Art Unit not yet assigned Attorney Docket No. 35693.830003.US0					
TOTAL AMOUNT OF PAYMENT (\$) 417.00	Attorney Docket No. 35693.830003.US0					
METHOD OF PAYMENT	FEE CALCULATION (continued)					
Check Credit card Money None	3. ADDITIONAL FEES					
Order	Large Entity Small Entity					
Deposit Account	Fee Fee Code Fee (\$) Fee Description Fee Paid					
Deposit Account Number 08-2623	1051 130 2051 65 Surcharge – late filing fee or oath					
Deposit Account	Surcharge – late provisional filing fee or 1052 50 2052 25 cover sheet					
Name	1053 130 1053 130 Non-English specification					
The Commissioner is authorized to: (Check all that apply) Charge fee(s) indicated below Credit any overpayments	For filing a request for ex parte					
Charge any additional fee(s) during the pendency of this application	1812 2,520 1812 2,520 reexamination					
Charge fee(s) indicated below, except for the filing fee to the above- identified account.	Requesting publication of SIR prior to Examiner action					
	Requesting publication of SIR after 1805 1,840* Examiner action					
	1251 110 2251 55 Extension for reply within first month					
FEE CALCULATION	1252 410 2252 205 Extension for reply within second month					
1. BASIC FILING FEE	1253 930 2253 465 Extension for reply within third month					
Large Entity Small Entity	1254 1450 2254 725 Extension for reply within fourth month					
Fee Fee Fee Fee Fee Description	1255 1970 2255 985 Extension for reply within fifth month					
Code (\$) Code (\$) Fee Paid	1401 320 2401 160 Notice of Appeal					
1001 750 2001 375 Utility filing fee 375.00 1002 330 2002 165 Design filing fee	1402 320 2402 160 Filing a bnef in support of an appeal					
1003 520 2003 260 Plant filing fee	1403 280 2403 140 Request for oral hearing					
1004 750 2004 375 Reissue filing fee	petition to institute a public use 1451 1,510 1451 1,510 proceeding					
1005 160 2005 80 Provisional filing fee	1452 110 2452 55 Petition to revive – unavoidable					
SUBTOTAL (1) (\$)375.00	1453 1300 2453 650 Petition to revive – unintentional					
2. EXTRA CLAIM FEES	1501 1300 2501 650 Utility issue fee (or reissue)					
Fee from	1502 470 2502 235 Design issue fee					
Extra Claims below Fee Paid	1503 630 2503 315 Plant issue fee					
Total Claims 18 -20" = 0 X 9 00 = 0.00	1460 130 1460 130 Petitions to the Commissioner 1807 50 1807 50 Processing fee under 37 CFR 1.17(q)					
Claims 4 - 3** = 1 X 42 00 = 42.00	Submission of Information disclosure					
Multiple Dependent = 0 00	1806 180 1806 180 Stmt					
Large Entity Small Entity Fee Fee Fee Fee Fee Description	Recording each patent assignment per 8021 40 8021 40 property (times number of properties)					
Code (\$) Code (\$) 1202 18 2202 9 Claims in excess of 20	Filing a submission after final rejection 1809 750 2809 375 (37 CFR § 1.129(a))					
1201 84 2201 42 Independent claims in excess of 3	For each additional invention to be 1810 750 2810 375 examined (37 CFR § 1.129(b))					
1203 280 2203 140 Multiple dependent claim, if not paid	Request for Continued Examination					
1204 84 2204 42 ** Reissue independent claims over original patent	1801 750 2801 375 (RCE)					
1205 18 2205 9 ** Reissue claims in excess of 20 and over original patent	Request for expedited examination 1802 900 1802 900 of a design application					
CURTOTAL (2) (C) 42 CO	Other fee (specify)					
SUBTOTAL (2) (\$) 42.00 Tor number previously paid, if greater; For Reissues, see above	*Reduced by Basic Filing Fee Paid SUBTOTAL (3) (\$) 0.00					
SUBMITTED BY	Complete (if applicable)					
Name (Print/Type) Brian Kinnear	Registration No. 43 717 Telephone 303-295-8170					
	(Attorney/Agent) Date September / 2003					
Signature Dr. 7	oformation should not be included on this form. Provide credit card information					

WARNING: Information on this form may become public. Credit card information should not be included on this form. Provide credit card information and authorize on PTO-2038.

Burden Hour Statement: This form is estimated to take 0.2 hours to complete. Time will vary depending upon the needs of the individual case. Any comments on the amount of time you are required to complete this form should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, Washington, D.C. 20231. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO. Assistant Commissioner for Patents, Washington, D.C. 20231.

IN RE UNITED STATES PATENT APPLICATION

- - was electricated as

FOR

REDUCED SKIN ABRASION SHOE

OF

TRACY BYRNES

5

AND

SEAN SULLIVAN

REDUCED SKIN ABRASION SHOE

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FIELD OF THE INVENTION

The present invention relates to shoes and, more particularly, to a sport shoe with reduced foot abrasion.

BACKGROUND OF THE INVENTION

Shoes have been specialized and improved for years. Currently, shoe manufacturers and designers provide specialized shoes for many activities, such as, for example, running shoes, tennis shoes, cycling shoes, walking shoes, cross-trainers, and the like. These shoes can be designed to respond to particular pressures and hot spots for the assumed usage.

The design of the shoe, however, has only come so far. Many shoes also include inserts, liners, padding, environmental protection, and the like. Many of these designs reduce moisture and heat generated by the foot within the shoe. Reducing the moisture and heat provides some reduction in foot or skin abrasion against the shoe, which in turn reduces blistering and the like. For example, liners are typically made out of a breathable material. Inserts may include moisture absorbing or wicking properties.

Despite the above and other improvements to shoe designs, many users experience blistering or other irritation on their feet when performing more strenuous activities than, for example, walking. In particular, internal seams where a shoe tongue and external patches are connected to the shoe provide irritants. Thus, it would be desirous to develop an improved shoe to reduce skin abrasion.

SUMMARY OF THE INVENTION

To attain the advantages and in accordance with the present invention, a reduced abrasion shoe is provided. The shoe comprises a sole and an upper

forming an interior foot portion and an exterior portion. The upper of the shoe includes a toe box, a throat, and a heel. A tongue is coupled to the upper such that the seam resides on the exterior surface of the toe box. The tongue also includes the transition being where the tongue transitions from the exterior surface to the interior cavity.

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Another embodiment of the present invention provides a reduced abrasion shoe having a sole and an upper coupled to the sole. The upper and the sole form an exterior surface and an interior cavity. The upper includes a toe box, a throat, and a heel along with a tongue traversing the throat area. A liner between the upper and the interior cavity is coupled to the upper about the mid-point of the shoe.

Still another embodiment of the present invention provides a reduced abrasion shoe having a sole and an upper coupled to the sole. The upper and the sole form an exterior surface and an interior cavity. The upper includes along with a tongue that that traverses the throat. At least one patch is coupled to the exterior surface using a weld.

The foregoing and other features, utilities and advantages of the invention will be apparent from the following more particular description of a preferred embodiment of the invention as illustrated in the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWING

The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate embodiments of the present invention, and together with the description, serve to explain the principles thereof.

- 25 Like items in the drawings are referred to using the same numerical reference.
 - FIG. 1 is a top side elevation of a shoe constructed in accordance with an embodiment of the present invention;
 - FIGS. 2 is a cross-section view of a shoe constructed in accordance with another embodiment of the present invention; and

FIG. 3 is rear elevation view of a shoe constructed in accordance with another embodiment of the present invention.

DETAILED DESCRIPTION

The present invention will be described with reference to FIGS. 1-3. While the present invention is shown and described with regard to a running shoe, one of ordinary skill in the art would recognize on reading the disclosure that alternative shoes styles could use the invention described herein, and the use of a running shoe is exemplary and non-limiting. Other styles of shoes that would benefit from the present invention include, without limitation, cycling shoes, sport cleats, basketball shoes, tennis shoes, and walking shoes

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FIG. 1 shows a top elevation view of a running shoe 100. Running shoe 100 includes a sole 102 and an upper 104. Sole 102 and upper 104 form an internal cavity 106 to accept a user's foot and an external portion 108. Upper 104 has a throat 110. A tongue 112 traverses throat 110 and is attached to upper 104 by a seam 114 at a toe box portion 116 of shoe 100. Seam 114 could be any conventional seam or connection, such as, for example, a stitch, a heat fusion seam, or the like.

Upper 104, typically, has two symmetrical boarders 118 outlining throat 110. Loops 120 are conventionally connected to boarders 118. One or more laces 122 traverse throat 110 by threading through loops 120 in a zigzag pattern. Loops 110 and laces 122 could be replaced by other conventional tightening devices, such as strips of hook and loop material, such as, VELCRO®.

As can be seen in FIG. 1, seam 114 resides on external portion 108 of shoe 100. Thus, upper 104 is between seam 114 and the foot of a user.

Because seam 114 is separated from the foot, skin abrasion or friction is reduced. The reduction in abrasion and/or friction reduces irritation. Seam 114 ends at a transition portion 124. As seen, tongue 112 is attached on external portion 108 about toe box 116, but tongue 112 resides in the internal

cavity 106 below symmetrical boarders 118, which allows laces 122 to reside in external portion 108. Thus, transition portion 124 guides tongue 112 from being in external portion 108 to internal portion 106.

Referring now to FIG. 2, another shoe 200 consistent with the present invention is shown. Shoe 200 comprises a sole 202 and an upper 204. Upper 204 has an interior side 206 and an exterior side 208 (not specifically labeled in the figure). Sole 202 and interior side 206 define a cavity 210 to accept a user's foot. A liner 212 resides between interior side 206 and the user's foot. Liner 212 is attached to interior side 206 about the instep, midsole, or midpoint of the shoe by a seam 214. In this case, seam 214 is a conventional stitch, but could be a heat welded seam or the like. As can be seen, liner 212 lines the entire cavity 210. Lining the entire cavity with the protective layer reduces skin abrasion. Also, providing seam 214 about the foot arch or instep of the shoe additionally reduces friction, in part because of the lower pressures those portions of the foot are subject to and, in part, because less of the foot is exposed to the seam. Liner 212 could be any number of low friction materials, such as, for example, a mesh liner. Further, liner 212 could be loaded with moisture wicking or absorbing materials 216 to further reduce skin abrasion.

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FIG. 3 shows a rear elevation view of a shoe 300. Shoe 300 includes a sole 302 and an upper 304. Upper 304 includes a toe box 306, a throat 308, and a heel 310. A patch 312 is coupled to shoe 300 about heel 310. Patch 312 provides upper 304 protection from the environment, such as, for example, scuffing the shoe. Patch 312 could be located in one or more places on the shoe. For example, many shoes have patches on heel 310 and toe box 306. Patch 312 could comprise leather, synthetic leather, rubber, or other composites as desired.

As mentioned in the background of the invention, conventional methods to couple patch 312 to upper 304 use a stitch. The stitch, however, causes a corresponding seam on in an interior portion 314 of shoe 300. In order to remove the seam on interior portion 314 of shoe 300, patch 312 is

welded to upper 304 along weld line 316. By welding patch 312 to upper 304, an irritant, namely the interior seam, is removed. Removing the irritant reduces skin abrasion and friction.

While the invention has been particularly shown and described with

reference to an embodiment thereof, it will be understood by those skilled in
the art that various other changes in the form and details may be made
without departing from the spirit and scope of the invention.

We claim:

1. A reduced abrasion shoe, comprising:

a sole;

an upper coupled to the sole;

the upper and the sole forming an exterior surface and an interior 5 cavity;

the upper comprising a toe box, a throat, and a heel;

a tongue coupled to the upper such that the seam resides on the exterior surface of the toe box; and

the tongue comprising a portion on the exterior surface and a portion in

the interior cavity, and a transition, the transition being where the tongue
transitions from the exterior surface to the interior cavity.

- 2. The shoe according to claim 1, further comprising a liner between the upper and the interior cavity.
- 3. The shoe according to claim 2, wherein the liner is coupled to the upper about the mid-point of the shoe.
- 4. The shoe according to claim 3, wherein the liner is coupled to the upper using a stitch.
- 5. The shoe according to claim 1, further comprising a patch coupled to the exterior surface
- 6. The shoe according to claim 5, wherein the patch is coupled to the exterior surface by a weld without causing a seam in the interior cavity.
- 7. The shoe according to claim 3, further comprising a patch coupled to the exterior surface using a weld without causing a seam in the interior cavity.

8. The shoe according to claim 7, wherein the shoe comprises a shoe from the group consisting of a cycling shoe, a running shoe, a tennis shoe, a sneaker, a soccer shoe, a bowling shoe, a football shoe, a cleat, a basketball shoe, and a golf shoe.

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9. A reduced abrasion shoe, comprising:

a sole;

an upper coupled to the sole;

the upper and the sole forming an exterior surface and an interior cavity;

the upper comprising a toe box, a throat, and a heel;

- a tongue coupled to the upper, the tongue traversing the throat; and
- a liner between the upper and the interior cavity, the liner coupled to upper about the mid-point of the shoe.

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- 10. The shoe according to claim 9, wherein the liner comprises a mesh material.
- 12. The shoe according to claim 9, wherein the liner comprises a low friction material.
- 12. The shoe according to claim 11, wherein the tongue is coupled to the toe box such that the seam resides on the exterior surface.
- 13. The shoe according to claim 9, further comprising a patch coupled to the exterior surface of the upper.
- 14. The shoe according to claim 13, wherein the patch is coupled to the exterior surface using a weld without causing a seam in the interior cavity.

15. A reduced abrasion shoe, comprising:

a sole;

an upper coupled to the sole;

the upper and the sole forming an exterior surface and an interior

5 cavity;

the upper comprising a toe box, a throat, and a heel; a tongue coupled to the upper that traverses the throat; and at least one patch coupled to the exterior surface using a weld.

- 16. The shoe according to claim 15, wherein the at least one patch comprises at least one of a synthetic leather and a high-density rubber.
- 17. The shoe according to claim 15, wherein the at least one patch comprises at least one patch coupled to the heel portion of the upper.

18. A reduced abrasion shoe, comprising:

a sole:

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an upper coupled to the sole;

the upper and the sole forming an exterior surface and an interior cavity;

the upper comprising a toe box, a throat, and a heel;

a tongue coupled to the upper such that the seam resides on the exterior surface of the toe box;

the tongue comprising a portion on the exterior surface and a portion in the interior cavity, and a transition, the transition being where the tongue transitions from the exterior surface to the interior cavity;

a liner between the upper and the interior cavity, the liner coupled to upper about the mid-point of the shoe; and

at least one patch coupled to the exterior surface of the shoe, wherein the at least one patch is coupled to the exterior surface using a fusion bond.

ABSTRACT

The present invention relates to a reduced abrasion shoe. The reduced abrasion shoe comprises strategically removing seams from the interior cavity of the shoe. In particular, the tongue traversing the throat is attached to the exterior surface of the upper about the toe box. A full liner between the upper and the interior cavity is coupled to the upper about the shoe mid-point. Finally, exterior surface patches are coupled to the exterior surface using a fusion bond instead of a stitch to remove the corresponding interior seam.

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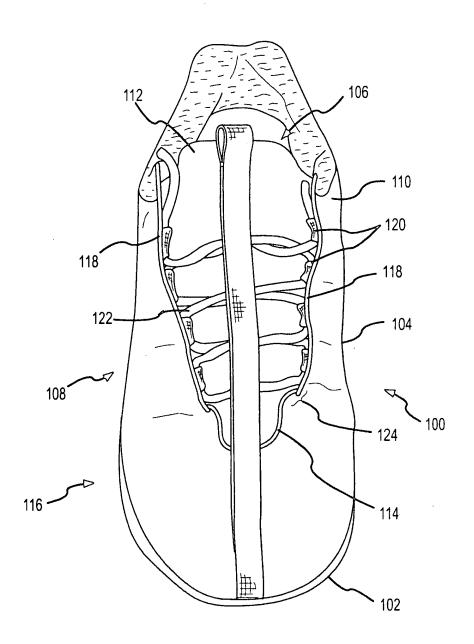


FIG.1

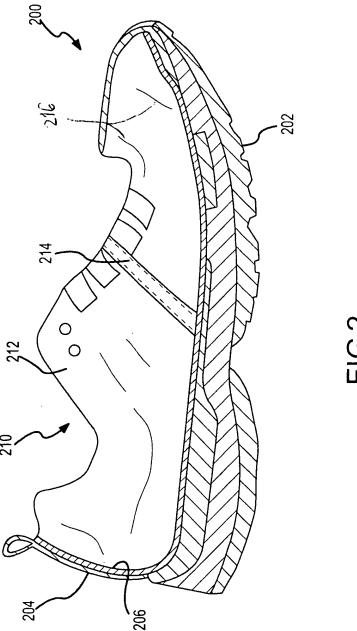


FIG.2

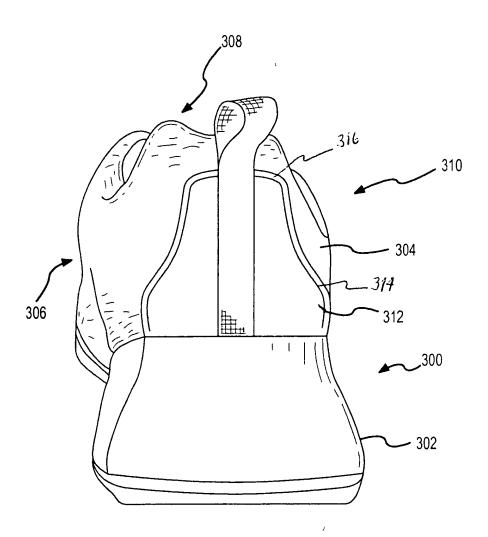


FIG.3

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September 19, 2003

VIA CERTIFIED MAIL/RETURN RECEIPT REQUESTED

Mr. Sean Sullivan 843 Racquet Lane Boulder, CO 80303

Re:

Newly Filed United States Patent Application TITLE: REDUCED SKIN ABRASION SHOE

H&H Ref.: 35693.830003.US0

Dear Mr. Sullivan:

Further to our correspondence of August 14, 2003, which you received August 30, 2003, we are forwarding you a declaration and assignment for another patent application in which Pearl Izumi believes you are an inventor. In particular, the patent application related to running shoes having a tongue connected to the upper by an external seam, a full linear with a seam about the mid-sole, and a heat fused patch. You may recall authorizing the preparation and filing of this application when you were with Pearl Izumi.

Thus, in accordance with your obligations, as outlined in our previous correspondence, please review the attached patent application, and if you believe you are an inventor, please sign the declaration where indicated and return the same to me in the enclosed overnight envelope. If you do not believe you are an inventor, please let me know as soon as possible.

Also included with this correspondence is an assignment of the invention contained in the patent application to Pearl Izumi. This assignment formalizes your obligation to assign the invention to Pearl Izumi and is in accordance with paragraph four of the Agreement. Please execute the assignment were indicated and return the same to me in the enclosed overnight envelope as well.

We request that you review the patent application, and execute the declaration and assignment as soon as possible, but in no event later than October 31, 2003. If we have not received the executed documents by October 31, 2003, we will assume you are refusing to sign the documents.

HOLLAND & HART LLP

Mr. Sean Sullivan September 19, 2003 Page 2

If you have any questions regarding the above, we would be happy to answer them for you. Thank you for your cooperation and prompt attention to this matter.

Sincerely,

Brian P. Kinnear

for Holland & Hart LLP

Enclosures

3130515_1.DOC



COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

DECLARATION:

As the below named inventors, we hereby declare that:

Our residences, post office addresses and citizenships are as stated below next to our names.

We believe we are original, first and joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled REDUCED SKIN ABRASION SHOE, the specification of which is filed herewith, and attorney docket number 35693.830003.US0.

The persons named as inventors in this application are TRACY BYRNES and SEAN SULLIVAN.

We hereby state that we have reviewed and understand the contents of the aboveidentified specification, including the claims.

We acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56. If this application is identified above as a continuation-in-part application above, we acknowledge the duty to disclose to the Office all information known to us to be material to patentability as defined in §1.56 which became available between the filing date of the prior application and the filing date of this continuation-in-part application.

No prior foreign application for patent or inventors' certificate has been filed.

Priority claim is made.

Application No.	Filing Date	Status

POWER OF ATTORNEY:

As named inventor, I hereby appoint Brian P. Kinnear, Reg. No. 43,717, Francis A. Sirr, Reg. No. 17,265, Chris Kulish, Reg. No. 33,056, L. Grant Foster, Reg. No. 33,236, Trent

Baker, Reg. No. 46,534, James R. Farmer, Reg. No. 47,555, Thomas Osborne, Reg. No. 39,796; and Christopher Wight, Reg. No. 31,680; to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. Send all correspondence to: Brian Kinnear, HOLLAND & HART LLP, 555 17th Street, Suite 3200, Denver, Colorado 80202-3979, and direct telephone calls to Brian Kinnear, telephone number 303-295-8170.

We hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true, and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Inventor's Full Name:	Tracy Byrnes
Inventor's Signature:	
Date:	
Residence: (City, State and/or Country)	
Citizenship:	USA
Post Address Office:	(same as above)
Inventor's Full Name:	Sean Sullivan

Inventor's Full Name:	Sean Sullivan
Inventor's Signature:	
Date:	·
Residence: (City, State and/or Country)	
Citizenship:	USA
Post Address Office:	(same as above)

§ 1.56 duty to disclose information material to patentability.

(a) A patent by its very nature is affected with a public interest. The public interest is best served, and the most effective patent examination occurs when, at the

PATENT Attorney Docket No. 35693.830003.US0 Express Mail No. EV269463184US

time an application is being examined, the Office is aware of and evaluates the teachings of all information material to patentability. Each individual associated with the filing and prosecution of a patent application has a duty of candor and good faith in dealing with the Office, which includes a duty to disclose to the Office all information known to that individual to be material to patentability as defined in this section. The duty to disclose information exists with respect to each pending claim until the claim is cancelled or withdrawn from consideration, or the application becomes abandoned. Information material to the patentability of a claim that is cancelled or withdrawn from consideration need not be submitted if the information is not material to the patentability of any claim remaining under consideration in the application. There is no duty to submit information which is not material to the patentability of any existing claim. The duty to disclose all information known to be material to patentability is deemed to be satisfied if all information known to be material to patentability of any claim issued in a patent was cited by the Office or submitted to the Office in the manner prescribed by §§ 1.97(b)-(d) and 1.98. However, no patent will be granted on an application in connection with which fraud on the Office was practiced or attempted or the duty of disclosure was violated through bad faith or intentional misconduct. The office encourages applicants to carefully examine:

- (1) prior art cited in search reports of a foreign patent office in a counterpart application, and
- (2) the closest information over which individuals associated with the filing or prosecution of a patent application believe any pending claim patentably defines, to make sure that any material information contained therein is disclosed to the Office.
- (b) Under this section, information is material to patentability when it is not cumulative to information already of record or being made of record in the application, and
- (1) It establishes, by itself or in combination with other information, a *prima* facie case of unpatentability of a claim; or
 - (2) It refutes, or is inconsistent with, a position the applicant takes in:
- (i) Opposing an argument of unpatentability relied on by the Office, or
 - (ii) Asserting an argument of patentability.

A prima facie case of unpatentability is established when the information compels a conclusion that a claim is unpatentable under the preponderance of evidence, burden-of-proof standard, giving each term in the claim its broadest reasonable construction

PATENT Attorney Docket No. 35693.830003.US0 Express Mail No. EV269463184US

consistent with the specification, and before any consideration is given to evidence which may be submitted in an attempt to establish a contrary conclusion of patentability.

- (c) Individuals associated with the filing or prosecution of a patent application within the meaning of this section are:
 - (1) Each inventor named in the application;
 - (2) Each attorney or agent who prepares or prosecutes the application; and
- (3) Each other person who is substantively involved in the preparation or prosecution of the application and who is associated with the inventor, with the assignee or with anyone to whom there is an obligation to assign the application.
- (d) Individuals other than the attorney, agent or inventor may comply with this section by disclosing information to the attorney, agent or inventor.

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Express Mail No. EL946140220US

ASSIGNMENT

WHEREAS, we Tracy BYRNES and Sean SULLIVAN, have made a certain new and useful invention relating to REDUCED SKIN ABRASION SHOE, for which we have made application for Letters Patent of the United States, said application being identified as Attorney Docket No. 35693.830003.US0;

WHEREAS, DashAmerica Inc. (hereinafter "Assignee"), a ______
corporation, whose post office address is 620 Compton Street, Broomfield, Colorado 80020, is desirous of acquiring the entire interest in and to said invention, said application, and the Letters Patent to be obtained therefor;

NOW THEREFORE, for valuable consideration, receipt and adequacy of which is hereby acknowledged, we have sold, assigned, and set over, and do hereby sell, assign, and set over, unto the Assignee and said Assignee's legal representatives, successors, and assigns, the entire right, title, and interest in and to said invention, said application, and the Letters Patent, both foreign and domestic, that may or shall issue thereon; and we do hereby authorize and request the Commissioner of Patents and Trademarks to issue said Letters Patent to the above-mentioned Assignee, consistent with the terms of this Assignment.

UPON SAID CONSIDERATION, we do hereby covenant and agree with the said
Assignee that we will not execute any writing or do any act whatsoever conflicting with these
presents, and that we will, at any time upon request, without further or additional
consideration, but at the expense of the said assignee, execute such additional assignments
and other writings and do such additional acts as said Assignee may deem necessary or
desirable to perfect the Assignee's enjoyment of this grant, and render all necessary assistance
in making application for and obtaining original, divisional, continuation, continuation-in-

part, renewal, continuing, reissued or extended Letters Patent of the United States, or of any and all foreign countries, on said invention, and in enforcing any rights or chose in action accruing as a result of such applications or patents, by giving testimony in any proceedings or transactions involving such applications or patents, and by executing preliminary statements and other affidavits, it being understood that the foregoing covenant and agreement shall bind, and inure to the benefit of, the assigns and legal representatives of both parties.

IN WITNESS WHEREOF, and having read this entire document including all prior pages, we have hereunto set our hands and affixed our seals on the date hereinafter set forth.

Date:		
	Tracy BYRNES	
Date:		
	Sean SULLIVAN	

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of:

Tracy Byrnes et al.

Examiner:

Serial No.

Art Unit:

Filed: HEREWITH

For: REDUCED SKIN ABRASION SHOE

CERTIFICATE OF MAILING BY EXPRESS MAIL

Mail Stop: PATENT APPLICATION

Commissioner for Patents

P.O. Box 1450

Alexandria, VA 22313-1450

Sir:

The undersigned hereby certifies that the enclosed

- 1. Utility Patent Application Transmittal;
- 2. Specification, Claims and Abstract;
- 3. 3 Sheets of Drawings;
- 4. Fee Transmittal for FY 2003;
- 5. Check in the Amount of \$417.00;
- 6. Certificate of Mailing by Express Mail; and
- 7. Return Card,

relating to the above application, were deposited as "Express Mail," Mailing Label No. EV269463184US with the United States Postal Service, addressed to Commissioner for Patents, Mail Stop: PATENT APPLICATION, P.O. Box 1450, Alexandria, VA 22313, on this September / 2003.

September 16, 2003

Mailer

September <u>10</u>, 2003

Brian P. Kinnear, Reg. No. 43,717

HOLLAND & HART LLP 555-17th Street, Suite 3200

Post Office Box 8749 Denver, Colorado 80202

Telephone: (303) 295-8170 Facsimile: (303) 295-8261

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City	Denver	Stat			Zip Code	80202			
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Name (Print/Type)	Brian Kinne	ar 1)	./	Registration No. (Attorney/Agent) 43,717 Telephone 303-295-8170			0					
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IN RE UNITED STATES PATENT APPLICATION

FOR

REDUCED SKIN ABRASION SHOE

 \mathbf{OF}

5 TRACY BYRNES

AND

SEAN SULLIVAN

REDUCED SKIN ABRASION SHOE

FIELD OF THE INVENTION

The present invention relates to shoes and, more particularly, to a sport shoe with reduced foot abrasion.

BACKGROUND OF THE INVENTION

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Shoes have been specialized and improved for years. Currently, shoe manufacturers and designers provide specialized shoes for many activities, such as, for example, running shoes, tennis shoes, cycling shoes, walking shoes, cross-trainers, and the like. These shoes can be designed to respond to particular pressures and hot spots for the assumed usage.

The design of the shoe, however, has only come so far. Many shoes also include inserts, liners, padding, environmental protection, and the like. Many of these designs reduce moisture and heat generated by the foot within the shoe. Reducing the moisture and heat provides some reduction in foot or skin abrasion against the shoe, which in turn reduces blistering and the like. For example, liners are typically made out of a breathable material. Inserts may include moisture absorbing or wicking properties.

Despite the above and other improvements to shoe designs, many users experience blistering or other irritation on their feet when performing more strenuous activities than, for example, walking. In particular, internal seams where a shoe tongue and external patches are connected to the shoe provide irritants. Thus, it would be desirous to develop an improved shoe to reduce skin abrasion.

SUMMARY OF THE INVENTION

To attain the advantages and in accordance with the present invention, a reduced abrasion shoe is provided. The shoe comprises a sole and an upper

forming an interior foot portion and an exterior portion. The upper of the shoe includes a toe box, a throat, and a heel. A tongue is coupled to the upper such that the seam resides on the exterior surface of the toe box. The tongue also includes the transition being where the tongue transitions from the exterior surface to the interior cavity.

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Another embodiment of the present invention provides a reduced abrasion shoe having a sole and an upper coupled to the sole. The upper and the sole form an exterior surface and an interior cavity. The upper includes a toe box, a throat, and a heel along with a tongue traversing the throat area. A liner between the upper and the interior cavity is coupled to the upper about the mid-point of the shoe.

Still another embodiment of the present invention provides a reduced abrasion shoe having a sole and an upper coupled to the sole. The upper and the sole form an exterior surface and an interior cavity. The upper includes along with a tongue that that traverses the throat. At least one patch is coupled to the exterior surface using a weld.

The foregoing and other features, utilities and advantages of the invention will be apparent from the following more particular description of a preferred embodiment of the invention as illustrated in the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWING

The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate embodiments of the present invention, and together with the description, serve to explain the principles thereof.

- 25 Like items in the drawings are referred to using the same numerical reference.
 - FIG. 1 is a top side elevation of a shoe constructed in accordance with an embodiment of the present invention;
 - FIGS. 2 is a cross-section view of a shoe constructed in accordance with another embodiment of the present invention; and

FIG. 3 is rear elevation view of a shoe constructed in accordance with another embodiment of the present invention.

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DETAILED DESCRIPTION

The present invention will be described with reference to FIGS. 1-3.

While the present invention is shown and described with regard to a running shoe, one of ordinary skill in the art would recognize on reading the disclosure that alternative shoes styles could use the invention described herein, and the use of a running shoe is exemplary and non-limiting. Other styles of shoes that would benefit from the present invention include, without limitation, cycling shoes, sport cleats, basketball shoes, tennis shoes, and walking shoes

FIG. 1 shows a top elevation view of a running shoe 100. Running shoe 100 includes a sole 102 and an upper 104. Sole 102 and upper 104 form an internal cavity 106 to accept a user's foot and an external portion 108.

Upper 104 has a throat 110. A tongue 112 traverses throat 110 and is attached to upper 104 by a seam 114 at a toe box portion 116 of shoe 100. Seam 114 could be any conventional seam or connection, such as, for example, a stitch, a heat fusion seam, or the like.

Upper 104, typically, has two symmetrical boarders 118 outlining throat 110. Loops 120 are conventionally connected to boarders 118. One or more laces 122 traverse throat 110 by threading through loops 120 in a zigzag pattern. Loops 110 and laces 122 could be replaced by other conventional tightening devices, such as strips of hook and loop material, such as, VELCRO®.

As can be seen in FIG. 1, seam 114 resides on external portion 108 of shoe 100. Thus, upper 104 is between seam 114 and the foot of a user.

Because seam 114 is separated from the foot, skin abrasion or friction is reduced. The reduction in abrasion and/or friction reduces irritation. Seam 114 ends at a transition portion 124. As seen, tongue 112 is attached on external portion 108 about toe box 116, but tongue 112 resides in the internal

cavity 106 below symmetrical boarders 118, which allows laces 122 to reside in external portion 108. Thus, transition portion 124 guides tongue 112 from being in external portion 108 to internal portion 106.

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Referring now to FIG. 2, another shoe 200 consistent with the present invention is shown. Shoe 200 comprises a sole 202 and an upper 204. Upper 204 has an interior side 206 and an exterior side 208 (not specifically labeled in the figure). Sole 202 and interior side 206 define a cavity 210 to accept a user's foot. A liner 212 resides between interior side 206 and the user's foot. Liner 212 is attached to interior side 206 about the instep, midsole, or midpoint of the shoe by a seam 214. In this case, seam 214 is a conventional stitch, but could be a heat welded seam or the like. As can be seen, liner 212 lines the entire cavity 210. Lining the entire cavity with the protective layer reduces skin abrasion. Also, providing seam 214 about the foot arch or instep of the shoe additionally reduces friction, in part because of the lower pressures those portions of the foot are subject to and, in part, because less of the foot is exposed to the seam. Liner 212 could be any number of low friction materials, such as, for example, a mesh liner. Further, liner 212 could be loaded with moisture wicking or absorbing materials 216 to further reduce skin abrasion.

FIG. 3 shows a rear elevation view of a shoe 300. Shoe 300 includes a sole 302 and an upper 304. Upper 304 includes a toe box 306, a throat 308, and a heel 310. A patch 312 is coupled to shoe 300 about heel 310. Patch 312 provides upper 304 protection from the environment, such as, for example, scuffing the shoe. Patch 312 could be located in one or more places on the shoe. For example, many shoes have patches on heel 310 and toe box 306. Patch 312 could comprise leather, synthetic leather, rubber, or other composites as desired.

As mentioned in the background of the invention, conventional methods to couple patch 312 to upper 304 use a stitch. The stitch, however, causes a corresponding seam on in an interior portion 314 of shoe 300. In order to remove the seam on interior portion 314 of shoe 300, patch 312 is

PATENT Attorney Docket No. 35693.830003.US0 Express Mail No. EV269463184US

welded to upper 304 along weld line 316. By welding patch 312 to upper 304, an irritant, namely the interior seam, is removed. Removing the irritant reduces skin abrasion and friction.

While the invention has been particularly shown and described with reference to an embodiment thereof, it will be understood by those skilled in the art that various other changes in the form and details may be made without departing from the spirit and scope of the invention.

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We claim:

1. A reduced abrasion shoe, comprising:

a sole:

an upper coupled to the sole;

the upper and the sole forming an exterior surface and an interior cavity;

the upper comprising a toe box, a throat, and a heel;

a tongue coupled to the upper such that the seam resides on the exterior surface of the toe box; and

the tongue comprising a portion on the exterior surface and a portion in

the interior cavity, and a transition, the transition being where the tongue
transitions from the exterior surface to the interior cavity.

- 2. The shoe according to claim 1, further comprising a liner between the upper and the interior cavity.
- 3. The shoe according to claim 2, wherein the liner is coupled to the upper about the mid-point of the shoe.
- 4. The shoe according to claim 3, wherein the liner is coupled to the upper using a stitch.
- 5. The shoe according to claim 1, further comprising a patch coupled to the exterior surface
- 6. The shoe according to claim 5, wherein the patch is coupled to the exterior surface by a weld without causing a seam in the interior cavity.
- 7. The shoe according to claim 3, further comprising a patch coupled to the exterior surface using a weld without causing a seam in the interior cavity.

PATENT Attorney Docket No. 35693.830003.US0 Express Mail No. EV269463184US

8. The shoe according to claim 7, wherein the shoe comprises a shoe from the group consisting of a cycling shoe, a running shoe, a tennis shoe, a sneaker, a soccer shoe, a bowling shoe, a football shoe, a cleat, a basketball shoe, and a golf shoe.

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9. A reduced abrasion shoe, comprising:

a sole;

an upper coupled to the sole;

the upper and the sole forming an exterior surface and an interior cavity;

the upper comprising a toe box, a throat, and a heel;

a tongue coupled to the upper, the tongue traversing the throat; and

a liner between the upper and the interior cavity, the liner coupled to

upper about the mid-point of the shoe.

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- 10. The shoe according to claim 9, wherein the liner comprises a mesh material.
- 12. The shoe according to claim 9, wherein the liner comprises a low friction material.
- 12. The shoe according to claim 11, wherein the tongue is coupled to the toe box such that the seam resides on the exterior surface.
- 13. The shoe according to claim 9, further comprising a patch coupled to the exterior surface of the upper.
- 14. The shoe according to claim 13, wherein the patch is coupled to the exterior surface using a weld without causing a seam in the interior cavity.

15. A reduced abrasion shoe, comprising:

a sole;

an upper coupled to the sole;

the upper and the sole forming an exterior surface and an interior

5 cavity;

the upper comprising a toe box, a throat, and a heel;
a tongue coupled to the upper that traverses the throat; and
at least one patch coupled to the exterior surface using a weld.

- 16. The shoe according to claim 15, wherein the at least one patch comprises at least one of a synthetic leather and a high-density rubber.
- 17. The shoe according to claim 15, wherein the at least one patch comprises at least one patch coupled to the heel portion of the upper.

18. A reduced abrasion shoe, comprising:

a sole:

an upper coupled to the sole;

the upper and the sole forming an exterior surface and an interior

5 cavity;

the upper comprising a toe box, a throat, and a heel;

a tongue coupled to the upper such that the seam resides on the exterior surface of the toe box;

the tongue comprising a portion on the exterior surface and a portion in
the interior cavity, and a transition, the transition being where the tongue
transitions from the exterior surface to the interior cavity;

a liner between the upper and the interior cavity, the liner coupled to upper about the mid-point of the shoe; and

at least one patch coupled to the exterior surface of the shoe, wherein the at least one patch is coupled to the exterior surface using a fusion bond.

ABSTRACT

The present invention relates to a reduced abrasion shoe. The reduced abrasion shoe comprises strategically removing seams from the interior cavity of the shoe. In particular, the tongue traversing the throat is attached to the exterior surface of the upper about the toe box. A full liner between the upper and the interior cavity is coupled to the upper about the shoe mid-point. Finally, exterior surface patches are coupled to the exterior surface using a fusion bond instead of a stitch to remove the corresponding interior seam.

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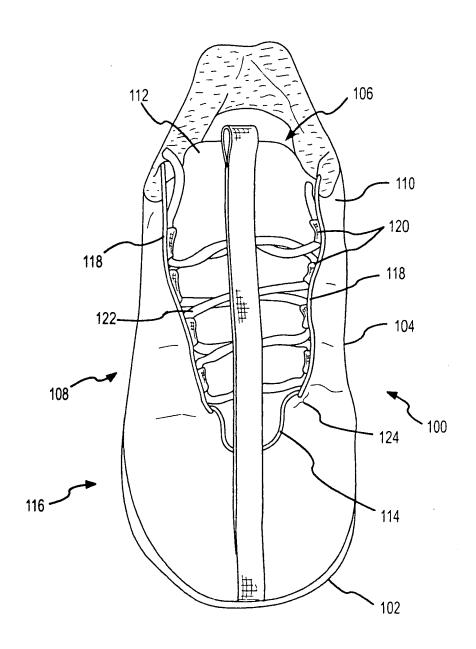


FIG.1

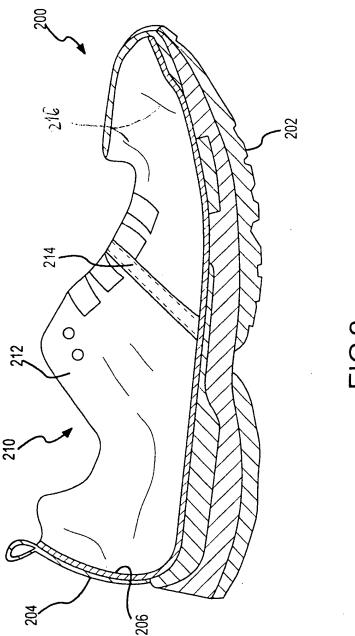


FIG.2

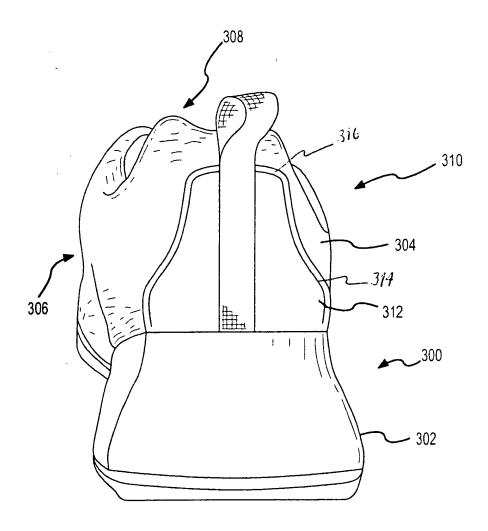
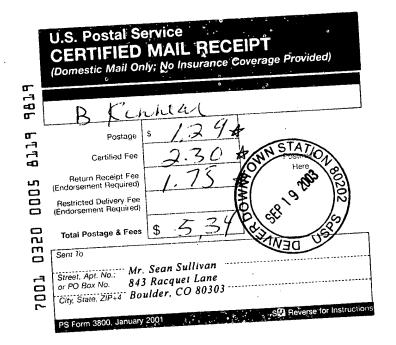


FIG.3

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BURNES

I have received a copy of the DashAmerica, Inc. Employee Handbook dated May, 2001. I understand that I am to become familiar with its contents as it outlines my responsibilities, benefits, and company guidelines. If I have any questions or suggestions, I understand that I should talk to my manager or the Human Resources Department.

I FURTHER UNDERSTAND THAT THE CONTENTS OF THIS HANDBOOK DO NOT CONSTITUTE AN EXPRESS OR IMPLIED CONTRACT OF EMPLOYMENT. BOTH THE COMPANY AND I REMAIN FREE TO END OUR RELATIONSHIP AT ANY TIME, WITH OR WITHOUT CAUSE, AND WITHOUT ADVANCE NOTICE, PROCEDURE, OR TIME FORMALITY. This handbook represents BRIEF SUMMARIES of DashAmerica, Inc. guidelines which are subject to change or revocation at any time and so this handbook may not be all-inclusive.

I will preserve the secrecy of all trade secrets and other proprietary and confidential information belonging to the company, both while I am employed with the company and afterwards, and I will not take or misuse any confidential information at anytime. I also agree that, on the company's request or on termination of my employment, I will promptly return to the company all its property, specifically including all documents, disks, or other computer media or other materials in my possession or under my control that contain ideas, processes, concepts, or other trade secrets or proprietary and confidential information belonging to the company.

I understand and agree that all work and products I may create or develop in the scope of my employment, including any work or products I create or develop during work hours for the company or using the company's premises or any of its equipment or supplies, are work made for hire that belongs to the company and will remain the company's property.

I understand that the company will give references to potential employers on my request or if requested by potential employers unless I give the company a written notice asking it not to give references for me. I release the company and hold it harmless concerning any information it may give about my job performance to potential employers, so long as the company provides that information in good faith.

I understand and agree that any disputes that arise between the company and me that cannot be resolved informally shall be decided by submission of the dispute to binding arbitration before a professional arbitration organization selected by DashAmerica, Inc.. I acknowledge and agree that I am agreeing to waive to the maximum extent permitted by law any right to have any such dispute decided in a court of law before a jury, and instead am accepting the use of the arbitration process. The arbitrator's procedures or rules then in effect for employment disputes will govern any arbitration between the company and me, and the arbitration shall take place in the Denver, Colorado metro area. I agree that each party shall bear its own costs and attorneys fees incurred in connection with the arbitration. The arbitrator's fees shall be born equally by the parties. Notwithstanding the foregoing, the arbitrator shall have the discretion to award attorney fees, arbitrator's fees, and costs to the prevailing party.

After reviewing the above, please sign both copies of the acknowledgment and return one to your manager.

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Date

Acknowledgment of Receipt

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I will preserve the secrecy of all trade secrets and other proprietary and confidential information belonging to the company, both white I am employed with the company and afterwards, and I will not take or misuse any confidential information at anytime. I also agree that, on the company's request or on termination of my employment, I will promptly return to the company all its property, specifically including all documents, disks, or other computer media or other materials in my possession or under my control that contain ideas, processes, concepts, or other trade secrets or proprietary and confidential information belonging to the company.

I understand and agree that all work and products I may create or develop in the scope of my employment, including any work or products I create or develop during work hours for the company or using the company's premises or any of its equipment or supplies, are work made for that belongs to the company and will remain the company's property.

I understand that the company will give references to potential employers on my request or if requested by potential employers unless I give the company a written notice asking it not to give references for me. I release the company and hold it harmless concerning any information it may give about my job performance to potential employers, so long as the company provides that information in good faith.

I understand and agree that any disputes that arise between the company and me that cannot be resoived informally shall be decided by submission of the dispute to binding arbitration before a professional arbitration organization selected by DashAmerica, Inc.. I acknowledge and agree that I am agroeing to waive to the maximum extent permitted by law any right to have any such dispute decided in a court of law before a jury, and instead am accepting the use of the arbitration process. The arbitrator's procedures or rules then in effect for employment disputes will govern any arbitration between the company and me, and the arbitration shall take place in the Denver, Colorado metro area. I agree that each party shall bear its own costs and attempts fees incurred in connection with the arbitration. The arbitrator's fees shall be born equally by the parties. Notwithstanding the foregoing, the erbitrator shall have the discretion to award atterney fees, arbitrator's fees, and costs to the prevailing party.

After reviewing the above, please sign both copies of the acknowledgment and return one to your manager.

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any other information designated as confidential in writing at or prior to disclosure regardless of the form of such information or the manner in which it is conveyed.

In addition, Employee will not disclose any other confidential information concerning the business and affairs of the Corporation which would cause the Corporation to operate at a competitive disadvantage, if disclosed. Employee agrees to consult with an officer of the Corporation prior to disclosure or other use of information first learned or received in communication with the Corporation or any of its officers or employees if Employee is uncertain whether the information to be disclosed is confidential under this Agreement.

- 2. Term. Employee understands that this Agreement shall remain in effect during his or her employment and for a period of five (5) years after the Employee's employment with the Corporation has ceased.
- 3. Exceptions to Non-disclosure. Employee understands that the only exceptions to this Agreement are as follows:
- a. disclosures which are already public knowledge and where the public information was obtained from sources other than Employee;
- b. disclosures which are authorized by the Corporation in writing prior to release of the information.
- 4. Remedies. Employee understands and agrees to the following:
- a. any disclosure of trade secrets, confidential information or other information covered by this Agreement, will result in immediate and irreparable harm to the Corporation for which it may have no adequate remedy at law and for which the Corporation may seek equitable relief including a temporary restraining order and injunction. This shall not, however, preclude the Corporation from bringing a claim against Employee for appropriate damages caused by wrongful disclosure or misappropriation;
- b. this Agreement shall not limit any other civil or criminal remedies that Corporation may have for disclosure or misappropriation of its trade secrets or confidential information. In addition, Corporation shall have all remedies provided by the Uniform Trade Secrets Act, CRS §7-74-101 et seq.
- 5. Communications. Employee acknowledges and agrees to observe the corporate policy of Corporation which provides that employees of the Corporation shall refrain from communicating in a public forum, whether orally or in writing, anything negative or derogatory about any competitor of the Corporation. Employee further acknowledges and agrees that employee shall refrain from communicating in a public forum, whether orally or in writing, anything negative or derogatory about any current or former employee of the Corporation.
- 6. Improvements. The Employee acknowledges that during his or her testing for the Corporation, he or she may make, develop, or conceive inventions, discoveries, concepts, ideas, information and improvements, either patentable or not, arising out of such engagement and which relate to or are useful in the business or activities in which the Corporation is or may become engaged, and which may or may not also constitute confidential information ("Improvements"). Employee agrees to disclose promptly to the Corporation, any Improvements that Employee may make, develop, or conceive arising out of his or her engagement by the Corporation. All such Improvements shall be and remain the property of the Corporation. Employee hereby assigns (and agrees to assign) to the Corporation all his or her right, title, and interest in such Improvements and to execute all patent applications, assignments, and other documents, and to take all other steps necessary, to vest in the Corporation the entire right, title, and interest in and to those Improvements and in and to any patents obtainable therefor in the United States and foreign countries.